



ACCUMULATOR MARKING

13____/1 (+n)

L.1.0,1.1.0.S.A

P.MAX 210 BAR

Lt. 1 -15/+80°C

PO N.A. --/13



AS NO WELDING IS ALLOWED ON DAMPER BODY, DATA OF NAMEPLATE, EVENTUAL CE AND ATEX SYMBOL ARE PUNCHED DIRECTLY ON THE BODY

LEGEND

P.MAX = Maximum pressure

PO = Precharge pressure

CE = Number of Notified Body

XX/XX = Month/Year of construction

Lt. = GAS Nominal Volume in litres

- / + °C = Delta of design temperature

X.X.X..... = Accumulator code

Note.: The CE mark and the number of the notified body are stamped for equipment in Class II III IV. The CE mark only is stamped for equipment in class I

BASIC DESIGN DATA

Design Code:	EN 13445-3 latest edition	97/23/EC (PED)
Design Pressure:	210 bar	
Test Pressure:	315 bar	
min Body Design Temp.:	-15°C	
MAX Body Design Temp.:	80°C	
min Gasket Design Temp.:	-15°C	
MAX Gasket Design Temp.:	80°C	
GAS Volume:	0,1 lt.	PED Fluid Group: 2
Total Volume:	0,11 lt.	PED Category: Art.3 Par.3
Corrosion allowable:	0 mm	Weight: 1,9 Kg.
NDE No	HT No	Service Rescription: No
Impact test requirement according to 97/23/CE		
Precharge Pressure:	N.A.	Working Pressure: N.A.
Customer:	DANI-TECH A/S.	
Job number:	N.A.	Order: N.A.

Dimensional check is made on each components

PRELIMINARY DRAWING

* PEZZI DI RICAMBIO
* SPARE PARTS

POS	DESIGNATION	QTE	MATERIAL	MATERIAL CODE
5	FONDELLO SUPPORTING PLATE	1	CARBON STEEL	
4	MEMBRANA BLADDER	1	NBR	
3	CORPO ACCUMULATORE ACCU SHELL	1	CARBON STEEL	SA350 LF2 Gr.1
2	CORPO ACCUMULATORE ACCU SHELL	1	CARBON STEEL	SA350 LF2 Gr.1
1	VALVOLA GAS 5/8" UNF VALVE GAS 5/8" UNF	1	CARBON STEEL	

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BY	Colombo	CHECK	G. Zanardi
		APPROVED	S. Zanardi
MATERIAL	RATIFICATION DRAWING BY CUSTOMER		
TERM. TREAT.	PROCEEDS BY		
SUP. TREAT.	ACCUMULATOR TYPE		
GEN. TOL.	J8 / j7	NAME DRAWING	Assieme
ROUGHNESS	Ra 3.2 ()	REV.	0



**SOCIETA' ACCUMULATORI
IDROPNEUMATICI**
Via Adige 14
20090 Opera (MI)
Italy

N°DISEGNO / Drawing No
L.1.0,1.1.0.S.A
FOGLIO Sheet 1 DI 1 OF 1

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